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Revision Number 1

1. Identification

Product identifier

Product Name 780 Machinable Clear Adhesive

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Wallpaper adhesive

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Roman Products, LLC
824 State St.
Calumet City, IL 46307 USA
708-891-0770

E-mail technicalhelp@romandec.com

Emergency telephone number

Emergency telephone +1 708-891-0770 (8:30 AM – 5:00 PM - Monday through Friday)

2. Hazard(s) identification

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards not otherwise classified (HNOC)

Not applicable.

Label elements

Hazard statements

Not classified.

Other information

Harmful to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Trade secret
Starch	9005-25-8	10-20%	*
Sodium nitrate	7631-99-4	1-5%	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids.
Skin contact	Wash skin with soap and water.
Ingestion	Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical No information available.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Store at a temperature above 7 °C. Do not freeze.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Starch 9005-25-8	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Hand protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state	Liquid
Color	Clear
Odor	No data available
Odor threshold	No data available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	5.5 - 7.5	No data available
Melting point / freezing point	- 0 °C / - 32 °F	No data available
Initial boiling point and boiling range	- 100 °C / - 212 °F	No data available
Flash point		No data available
Evaporation rate		No data available
Flammability		No data available
Flammability Limit in Air		
Upper flammability or explosive limits		No data available
Lower flammability or explosive limits		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density		No data available
Water solubility		No data available
Solubility(ies)		No data available
Partition coefficient		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity	80000 cP	No data available

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	<5 g/L <5
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
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Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

No information available

The following values are calculated based on chapter 3.1 of the GHS document:

ATEmix (oral) 58,973.50 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium nitrate 7631-99-4	3430 mg/kg (Rat)	>5000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	Sodium nitrate is part of a group IARC classification covering nitrates when ingested. This is usually associated with dietary sources.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Sodium nitrate 7631-99-4	-	Group 2A	-	X

Legend

IARC (International Agency for Research on Cancer)

Group 2A - Probably Carcinogenic to Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target organ effects	Respiratory system. Eyes. Skin.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information**Ecotoxicity** Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Sodium nitrate 7631-99-4	-	LC50: >100 mg/L (96h, Oncorhynchus mykiss)	EC50 >1000 mg/L (180 min, Activated sludge)	EC50 8609 mg/L (24h, Daphnia magna)

Persistence and degradability No information available.**Bioaccumulation** No information available.**Component Information**

Chemical name	Partition coefficient
Sodium nitrate 7631-99-4	-3.8

Other adverse effects No information available.**13. Disposal considerations****Waste treatment methods****Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.**Contaminated packaging** Do not reuse empty containers.**US EPA Waste Number** No data available.**California Hazardous Waste Status** This product contains one or more substances that are listed with the State of California as a hazardous waste.**14. Transport information****DOT** Not regulated**15. Regulatory information****International Inventories****TSCA** All components are on the U.S. EPA TSCA Inventory List or are not required to be listed on the inventory.**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
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Sodium nitrate - 7631-99-4	1.0
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SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Formaldehyde - 50-00-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water 7732-18-5	-	-	X
Potato starch 9005-25-8	-	X	X
Sodium nitrate 7631-99-4	X	X	X
Glycerol 56-81-5	X	X	X
Carbendazim 10605-21-7	X	-	-
Kaolin 1332-58-7	X	X	X
3-Iodo-2-propynyl butylcarbamate 55406-53-6	X	-	-
Formaldehyde 50-00-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 0	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 1*	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

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Disclaimer

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End of Safety Data Sheet