



PRO-515 ULTRA

Multi-Use Construction Adhesive

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Product Number(s): 051520

Base: Hybrid Polymer

Product Information

General Properties: PRO-515 Ultra is a single-component MS Polymer adhesive sealant. It is designed for sealing and bonding applications that require a low viscosity and high grab sealant.

- **High bond strength.**
- **Excellent adhesion.**
- **ISEGA Food Contact Certification.**
- **Waterproof, paintable, and UV resistant**
- **Not strippable**
- **Sealing where a tough/flexible, anti-pick joint is required.**
- **Bonding of sheet material and interior/ exterior moldings**

Recommended Uses: Bonds rigid panels, steel, wood, glass, stone, and more.

NOT Recommended For: Pre-pasted wallpaper, delicate wallcoverings, or use in a pasting machine.

Substrates: Formulated for use with a variety of substrates.

Specification Data

Base Material: Hybrid Polymer

Consistency: Stable Paste

Curing System: Moisture

Skin Over Time: 16 minutes

Max Open Time: 30 minutes

Storage: Avoid freezing; keep in a cool, dry place.

Drying Time: Drying time will vary depending on the temperature, ventilation, and humidity of the room.

Shelf Life: 12 months in unopened packaging, stored in a cool, dry place between 40°F and 77°F.

Roman Products – Calumet City, Illinois

For Technical Help: Call 1-708-891-0770 or Email: technicalhelp@romandec.com

www.romanproducts.com



Application Instructions

Surface Preparation: The surface must be free from grease and other residues, dry, smooth, and structurally sound. Check surfaces for paint bonding, damaged wallboard or plaster. Repair all unsound surfaces. Before proceeding with any unusual conditions, consult your adhesive or wallcovering supplier.

After completion of the required surface preparation, it is critical to test the surface with the adhesive to ensure compatibility. Select a small, inconspicuous area of the surface for testing and apply the adhesive as specified. Inspect the test area after 24 hours for any defects or inconsistencies before proceeding.

Dilution: Do not dilute.

Application Method: Manual or pneumatic caulk gun for “Sausage Packs”. Preferred tips include a foil-pack nozzle, triangular pre-cut foil-pack nozzle, or multi-bead applicator.

Scan the QR Code for a video of application using a pneumatic foil-pack caulk gun with a multi-bead applicator.



Application Temperature: 50°F to 86°F

Clean-Up: Before the adhesive dries, remove the excess with mineral spirits. Additional effort may be required if the adhesive is allowed to contact the surface of embossed or textured materials. Residual adhesive will be difficult to remove after it dries.

Warning

If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Roman Products, LLC does not endorse the use of any product in an installation that does not meet a Class A fire rating or any applicable code. Testing by a certified laboratory should be conducted to verify that the installation meets a Class A fire rating and to guarantee compliance with all applicable codes. Specifically, if a Roman product is used to hang wallpaper over existing wallpaper, it is unlikely to meet these standards.

Limited Warranty

Roman Products, LLC warrants that it will replace this product free of charge if, within 12 months of manufacture, it is found to be defective in material or workmanship. This warranty is in lieu of any other. The exclusive remedy is limited to the replacement of the product and Roman disclaims all liability for consequential, punitive, and special damages. Conditions of use are beyond our control.

Caution

This product contains no substances which, at their given concentration, are considered to be hazardous to health. **KEEP OUT OF REACH OF CHILDREN.** Do not ingest. IF IN EYES OR ON SKIN, wash with plenty of water. Do not freeze.

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